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CLAIMS:

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- 1. A method of forming a wire bond bonding a wire to a connection pad of an electronic device comprising the steps of:
- 5 forming a first bump ball on the connection pad; and then forming a second bump ball on the connection pad that is contiguous with the first bump ball.
- 2. A method as claimed in claim 1, including extending the wire from the 10 second bump ball.
 - 3. A method as claimed in claim 1, wherein the second bump ball partially lies on the connection pad and partially lies on the first bump ball.
- 15 4. A method as claimed in claim 1, including severing the wire from the first bump ball prior to forming the second bump ball.
- 5. A method as claimed in claim 4, including edging the first bump ball and forming a recessed portion in the bump ball prior to forming the second 20 bump ball.
 - 6. A method as claimed in claim 5, wherein the second bump ball is formed on the recessed portion of the first bump ball.
- 25 7. A method as claimed in claim 1, including the step of forming an additional bump ball that is contiguous with the first and/or second bump ball.
 - 8. A method as claimed in claim 7, including extending the wire from the additional bump ball.
 - 9. A method as claimed in claim 7, including severing the wire from the second bump ball prior to forming the additional bump ball.

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- 10. A method as claimed in claim 7, including edging the first and/or second bump ball and forming a recessed portion in the first and/or second bump ball prior to forming the additional bump ball.
- 5 11. A method as claimed in claim 9, wherein the additional bump ball is formed on the recessed portion of the first or second bump ball.
 - 12. A method as claimed in claim 1, wherein the diameter of the wire is less than 50µm.

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13. A wire bond bonding a wire to a connection pad of an electronic device comprising a first bump ball formed on the connection pad and a second bump ball formed on the connection pad that is contiguous with the first bump ball.

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- 14. A wire bond as claimed in claim 13, wherein the wire extends from the second bump ball.
- 15. A wire bond as claimed in claim 13, wherein the second bump ball partially lies on the connection pad and partially lies on the first bump ball.
 - 16. A wire bond as claimed in claim 13, wherein the first bump ball comprises a recessed portion.
- 25 17. A wire bond as claimed in claim 16, wherein the second bump ball is positioned on the recessed portion of the first bump ball.
 - 18. A wire bond as claimed in claim 13, including an additional bump ball that is contiguous with the first and/or second bump ball.

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19. A wire bond as claimed in claim 13, wherein the wire extends from the additional bump ball.

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20. A wire bond as claimed in claim 13, wherein the first or second bump ball comprises a recessed portion and the additional bump ball is positioned on the recessed portion of the first or second bump ball.